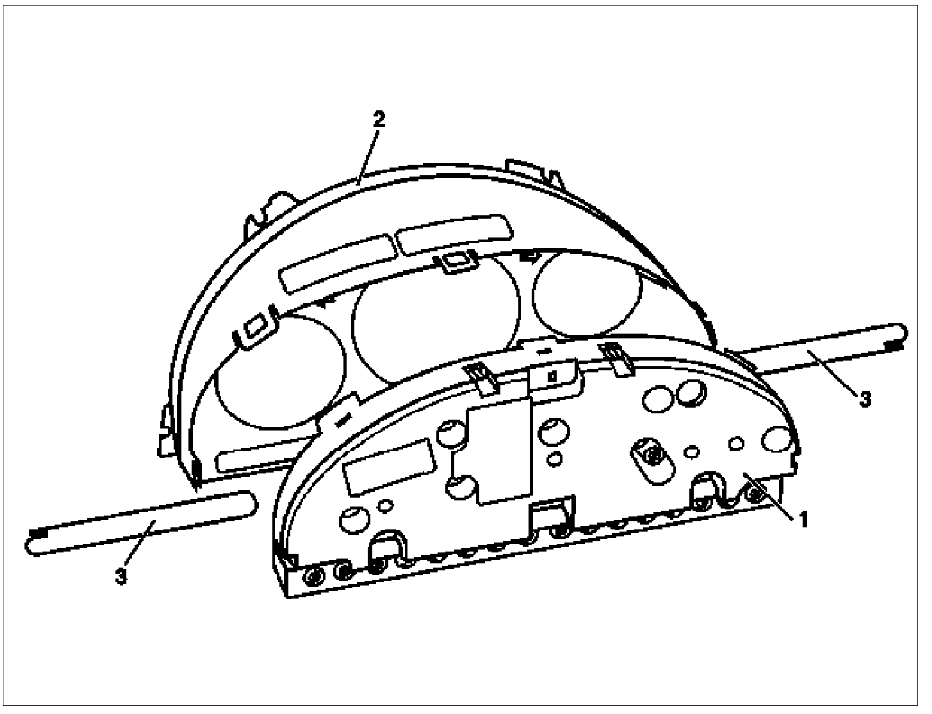
AR54.30-P-6031GH	Removing and installing instrument cluster housing	21.1.97

MODEL 163

1 Cover
2 Instrument cluster housing
3 Symbol strip



P54.30-0631-06

	Removing, installing		
1	Remove instrument cluster		AR54.30-P-6015GH
2	Unclip retaining lugs (arrows)	**Installation:** The retaining lugs must lock fully in position.	
3	Remove cover (1) from instrument cluster housing (2)	The symbol strips (3) may fall out sideways. **Installation:** Pay attention to vehicle equipment when replacing symbol strips. Ensure the adjusting knobs for the odometer and electronic clock are seated correctly.	
4	Install in reverse order		